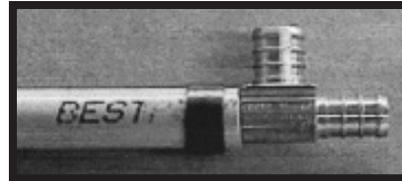


# INSTRUCTIONS FOR CRIMP RING FITTINGS

PEX Connection offers a variety of high quality crimping tools. It is the sole responsibility of the installer to read and adhere to the instructions that are provided with the crimp tool prior to attempting any installation.

Proper maintenance and calibration of the crimp tool and the use of a crimp gauge to check all crimped rings will help insure leak free water systems.

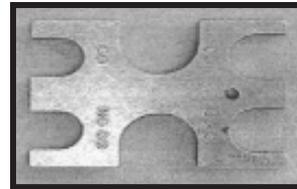


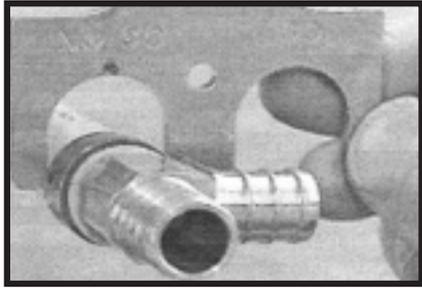
Cut tubing squarely - slide ring over tubing - insert tubing onto fitting. Allow 1/8" - 1/4" clearance between fitting and crimp ring.



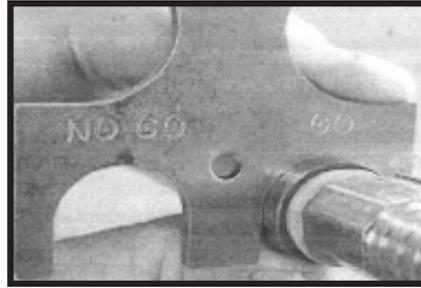
Grasp crimp ring with tool head and squeeze handles together until fully closed.

Disengage tool from crimp ring and check for proper crimp using the GO-No/Go Gauge (see next page).  
**Do not gauge crimp around serrated mark on crimped ring, this area may be smaller or larger than diameter of crimped ring.**





No-Go side of gauge should not slip over unscarred portion of the ring

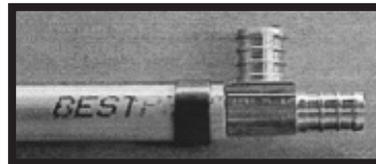


Slip GO side of gauge over band - it should slide over unscarred portion of ring with slight contact

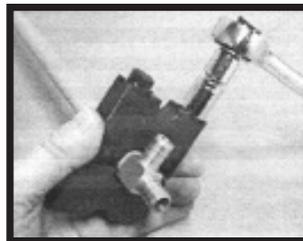
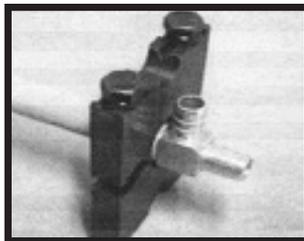
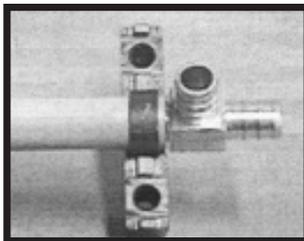


The **Block Crimp Tool** affords easy access to places that can't be reached by larger tools. By matching the crescents in the center of the tool, two different ring sizes can be crimped. The tool will make full circle crimps that are in compliance with applicable standards.

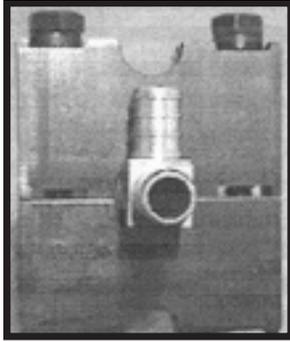
### TO MAKE A CRIMP



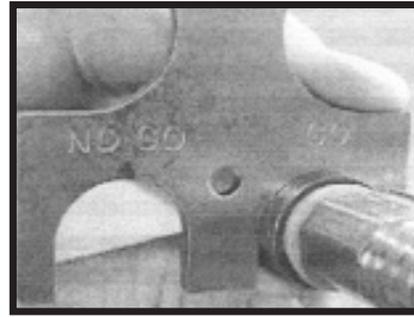
Cut tubing squarely. Slide ring over tubing. Insert tubing into fitting. Position ring over inserted fitting (allow 1/8" to 1/4" clearance between fitting and crimp ring).



Center tool on ring. Using a 1/2" socket or box end wrench, tighten tool by turning bolts on one side, then the other.



Tighten until both tool surfaces touch. **Without contact, crimp is not complete.** Reverse procedure and remove tool. Check for proper crimp using the Go - No/Go Gauge.



No-Go side of gauge should not slip over unscarred portion of ring. Slip GO side of gauge over band. It should slide over unscarred portion of ring with slight contact.

When not in use, tool should be re-assembled to avoid loss of parts and damage to threads.